

* The date(Create Date, Approved Date, Check Date) is based on Korean standard time(GMT+9)

Created Date	2012-04-16 15:27 (Korea Time)	
Requested by	최찬용 (Monitor양산팀 / 주임연구원 , 82-031-610-6597)	
Subject	[Approval Formal] EAJ62167701(LGD_LM215WF4-TLJ1 TN 200nits)	
EDMS Attributes	Retention	3 Year
	Security Grade	Internal use (Only)
	Tag	승인원 회람

Component Development Information

Model : E2242C

Approval type : New (●) Limit () Revision () 4M ()

HSMS (RoHS) : Complete (●) Limit Approval () Warranty Approval ()

Reliability test : Needless () Need (Test Report No: ●)

Class Name : LCD,Module-TFT

Part Number : EAJ62167701

Maker : LGD

Specification : LM215WF4-TLJ1 FHD 21.5INCH 1920X1080 200CD COLOR 72% 16/9 600:1

60Hz Inverter N LED 2D RT:5ms,VA:90/65

Key part list : Pol:LGC,C/F:LGC,Fab:P82,Module Assy:GZ,,T-con:Siw,S-IC:Lusem,GIP

BL Assy:New optics,LED:SSC(8520), BL Structure : Diffuser(2ea)+Prism(1ea)

Development History : LGD 21.5" 200nits New module development

This is a formal approval

★Safety Standard Parts [안전규격부품 List]

Power Cord, Power Plug, X / Y-Capacitor, Power Switch, Fuse, SMPS Trans, Stand-By Trans, Photo coupler, Insulation (절연) Resistor, Discharge (방전)Resistor, Fusing Resistor, FBT,CPT, CPT Socket, DY, D-Coil, Line Filter, PCB Material, Front / Back-cover Material, Relay(1-2차간), Varistor, Adaptor, PSU(Power supply unit)

★EMC Standard Parts [전파규격 부품 List]

Power Plug, Line Filter, X-Capacitor, Y-Capacitor, SMPS Trans, Tuner, Saw-Filter, Shield Case, Oscillator, Pattern Change

★Green [유해물질 확인사항]

This item must meet the standards of LG Electronics for six major substances as designated by RoHS for control.

	Approval Line				Approved by / Comment
	Approval Type	Status	Approved Date		
Approval Line	Agree	Approved	2012-04-20 12:10		hui kang (LGEND IT Development VP.Component Development Team.Module De / manager b) Comment : ok
	Agree	Approved	2012-04-20 16:24		xiaodong li (LGEND IT Development VP.Component Development Team / senior manager B) Comment : OK
	Agree	Approved	2012-04-20 18:18		huan chen (LGEND IT Development VP.IT Planning Team.Safety Part / assistant manager) Comment : OK
	Agree	Approved	2012-04-23 10:13		danyang huang (LGEND IT Development VP.IT Planning Team.Standard Part / manager b) Comment : ok
	Agree	Approved	2012-04-23 11:07		이진범 (LGEND IT Development VP.IT Mechanic Team / 선임연구원) Comment : ok
	Agree	Approved	2012-04-23 11:59		한상석 (LGEND IT Development VP.IT Dvelopment Team / 책임연구원) Comment : 확인합니다.
	Approval	Approved	2012-04-24 10:26		윤석재 (Monitor양산팀 / 책임연구원) Comment : ok
	Approval	Approved	2012-04-24 11:30		배권일 (Monitor양산팀 / 수석연구원) Comment : 확인합니다
김진훈 (IT모듈구매팀 / 차장) 윤시열 (IT R&D기획팀 / 수석연구원) 송재학 (IT양산품질보증팀 / 차장) 김상인 (Monitor양산팀 / 주임연구원) 한상석 (LGEND IT Development VP.IT Dvelopment Team / 책임연구원) 손상익 (IT모듈구매팀 / 차장) 이기형 (IT R&D기획팀 / 책임연구원) 최찬용 (Monitor양산팀 / 주임연구원) 송성호 (Monitor회로팀 / 책임연구원)					

CC	김경진 (TV부품품질보증계 / 주임) 김철희 (Monitor기구팀 / 선임연구원) 허희준 (IT R&D기획팀 / 선임연구원) 류동우 (IT모듈구매팀 / 과장) 곽영근 (Monitor회로팀 / 책임연구원) 이경원 (Monitor기구팀 / 선임연구원) 손현우 (IT혁신팀 / 선임연구원) 박종철 (IT혁신팀 / 선임연구원) 김부영 (IT R&D기획팀 / 선임연구원) 류정일 (Monitor선행개발팀 / 주임연구원) 이송화 (IT모듈구매팀 / 대리) 김영주 (IT R&D기획팀 / 연구원) 조대현 (Monitor SW팀 / 주임연구원) 임창성 (IT양산품질보증팀 / 차장) 김아연 (IT R&D기획팀 / 주임연구원) 윤석재 (Monitor양산팀 / 책임연구원) 박영춘 (Monitor양산팀 / 주임연구원) 이종수 (Monitor양산팀 / 주임연구원) 남유조 (IT모듈구매팀 / 사원) 박경열 (Monitor양산팀 / 책임연구원) 이동규 (IT모듈구매팀 / 사원) 이재민 (Monitor회로팀 / 수석연구원) 송종인 (IT R&D기획팀 / 연구원) 조대근 (IT품질관리반 / 사원) 최승원 (IT모듈구매팀 / 대리) 황동선 (LGEND IT Development VP.S/W Team / 수석연구원) 김종태 (LGEND IT Development VP / 수석연구원) 배권일 (Monitor양산팀 / 수석연구원) 이문희 (LGEND IT Development VP.IT Mechanic Team / 책임연구원) 김명욱 (Monitor회로팀 / 수석연구원) Huan Chen (LGECH Shanghai Branch Office Shanghai Marketing Team PR Supp / assistant a) 한태수 (TV부품품질보증계 / 기장) xiaodong li (LGEND IT Development VP.Component Development Team / senior manager B) danyang huang (LGEND IT Development VP.IT Planning Team.Standard Part / manager b) hui kang (LGEND IT Development VP.Component Development Team.Module De / manager b) huan chen (LGEND IT Development VP.IT Planning Team.Safety Part / assistant manager) xiangtai jin (LGEND IT Development VP.Component Development Team.Module De / officer 1) xing jin (LGEND IT Development VP.Component Development Team.Module De / officer 1)
EDMS Doc Link	
Attached Local Files	 [LGE Approval] CAS_LM215WF4-TLJ1.pdf  [LGE Approval] IIS_LM215WF4-TLJ1.pdf  LM215WF4-TLJ1 Safety document.zip  LM215WF4-TLJ1 TCO Document.pdf  LM215WF4-TLJ1 Key part & Module comparison sheet.zip  LM215WF4-TLJ1 LGD Test report.zip  LM215WF4-TLJ1(Plus12 EMPC)_3D Drawing_1200410(s).zip

Product Specification

SPECIFICATION FOR APPROVAL

- () Preliminary Specification
(◆) Final Specification

Title	21.5" Full HD TFT LCD
-------	-----------------------

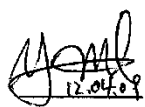
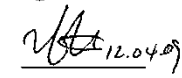
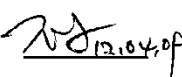
BUYER	LGE
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM215WF4
SUFFIX	TLJ1

*When you obtain standard approval,
please use the above model name without suffix

SIGNATURE	DATE
/	
/	
/	

Please return 1 copy for your confirmation
With your signature and comments.

APPROVED BY	DATE
K.G. Park / G.Manager	
REVIEWED BY	
S. Y. KIM / Manager [C]	
H.D. Joo / Manager [M]	
C.S. Shin / Manager [P]	
PREPARED BY	
C. Y. SUNG / Engineer	

**Product Engineering Dept.
LG Display Co., Ltd**

Product Specification

Contents

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	6
	1) ELECTRICAL CHARACTERISTICS	6
	2) INTERFACE CONNECTIONS	8
	3) LVDS characteristics	11
	4) SIGNAL TIMING SPECIFICATIONS	14
	5) SIGNAL TIMING WAVEFORMS	15
	6) COLOR INPUT DATA REFERNECE	16
	7) POWER SEQUENCE	17
	8) POWER DIP CONDITION	18
4	OPTICAL SFECIFICATIONS	19
5	MECHANICAL CHARACTERISTICS	25
6	RELIABILITY	28
7	INTERNATIONAL STANDARDS	29
	1) SAFETY	29
	2) EMC	29
	3) ENVIRONMENT	29
8	PACKING	30
	1) DESIGNATION OF LOT MARK	30
	2) PACKING FORM	30
9	PRECAUTIONS	31
	1) MOUNTING PRECAUTIONS	31
	2) OPERATING PRECAUTIONS	31
	3) ELECTROSTATIC DISCHARGE CONTROL	32
	4) PRECAUTIONS FOR STRONG LIGHT EXPOSURE	32
	5) STROAGE	32
	6) HANDLING PRECAUTIONS FOR PROTECTION FILM	32

Product Specification

Record of revisions

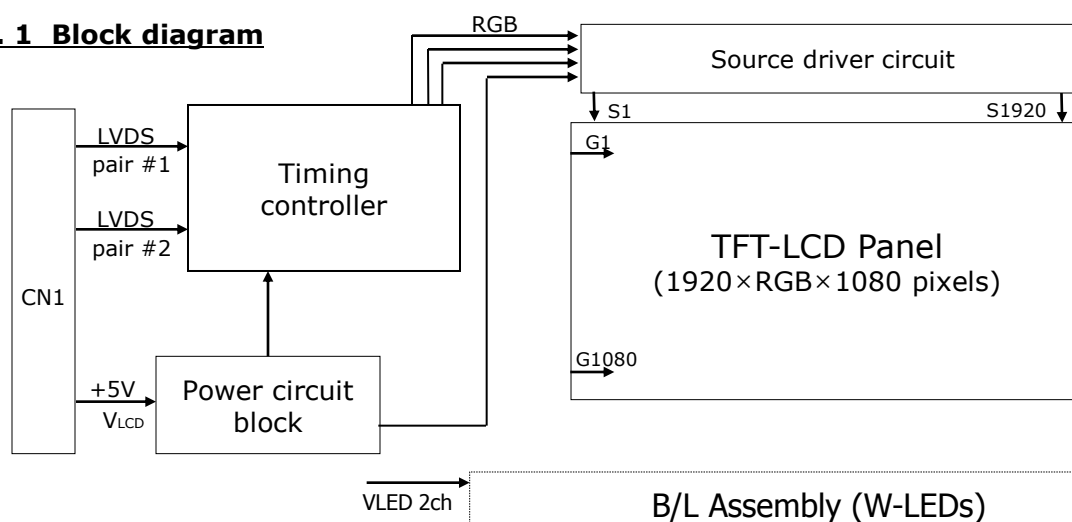
[illegible]

Product Specification

1. General description

LM215WF4-TLJ1 is a Color Active Matrix Liquid Crystal Display with a Light Emitting Diode(LED) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. It has a 21.5 inch diagonally measured active display area with Full HD resolution (1080 vertical by 1920 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,7M colors with Advanced-FRC(Frame Rate Control). It has been designed to apply the interface method that enables low power, high speed, low EMI. FPD Link or compatible must be used as a LVDS(Low Voltage Differential Signaling) chip. It is intended to support applications where thin thickness, wide viewing angle, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LM215WF4-TLJ1 characteristics provide an excellent flat panel display for office automation products such as monitors.

FIG. 1 Block diagram



General features

Active screen size	21.50 inches (546.1mm) diagonal
Outline Dimension	495.6(H) x 292.2(V) x 10.2(D) mm(Typ.)
Pixel Pitch	0.08265*RGB(H)mm x 0.24795(V)mm
Pixel Format	1920 horizontal By 1080 vertical Pixels. RGB stripe arrangement
Interface	LVDS 2Port
Color depth	16.7M colors
Luminance, white	200 cd/m ² (Center 1Point, typ)
Viewing Angle (CR>10)	R/L 90(Typ.), U/D 65(Typ.)
Power Consumption	Total 14.7 W(Typ.), (5.0 W@VLCD , 9.7 W@ILED = 110mA)
Weight	1,720g (Typ.)
Display operating mode	Transmissive mode, normally White
Surface treatments	Hard coating (3H), Anti-glare treatment of the front polarizer

Product Specification

2. Absolute maximum ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. Absolute maximum ratings

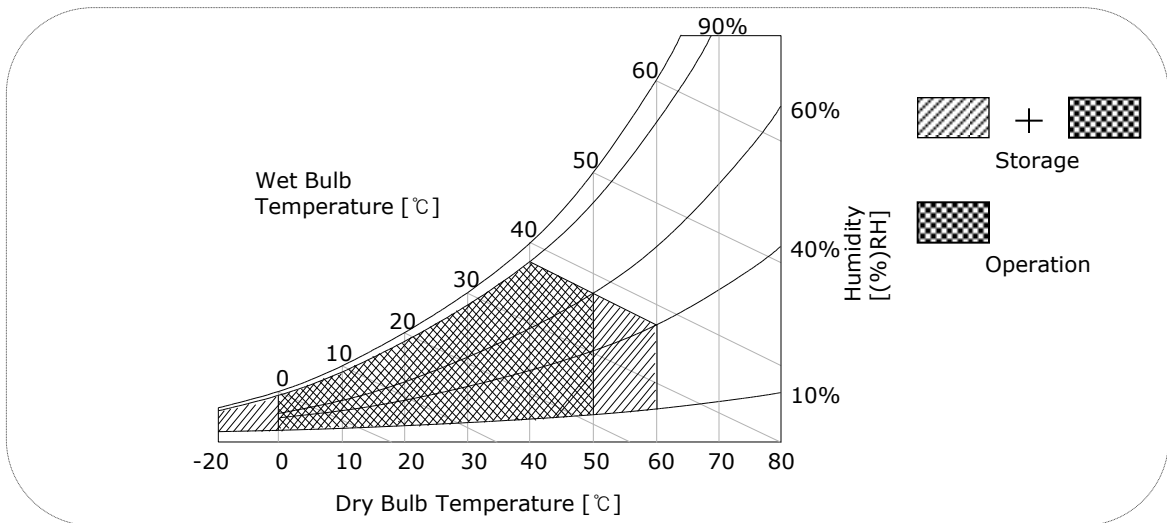
Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Supply Input Voltage	V_{LCD}	-0.3	+6.0	Vdc	At 25°C
Operating Temperature	T_{OP}	0	50	°C	1,2,3
Storage Temperature	T_{ST}	-20	60	°C	
Operating Ambient Humidity	H_{OP}	10	90	%RH	
Storage Humidity	H_{ST}	10	90	%RH	
LCM Surface Temperature (Operation)	$T_{Surface}$	0	65	°C	1, 4

Note : 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39 °C Max, and no condensation of water.

- Maximum Storage Humidity is up to 40°C, 90% RH only for 4 corner light leakage Mura.
- Storage condition is guaranteed under packing condition.
- LCM Surface Temperature should be Min. 0°C and Max. 65°C under the VLCD=5.0V, fV=60Hz, 25°C ambient Temp. no humidity control and LED string current is typical value.

FIG. 2 Temperature and relative humidity



Product Specification

3. Electrical specifications

3-1. Electrical characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the LED Backlight, is typically generated by an LED Driver. The LED driver is an external unit to the LCDs.

Table 2. Electrical characteristics

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	V _{LCD}	4.5	5.0	5.5	Vdc	
Permissive Power Input Ripple	V _{LCD}	-	-	400	mV _{p-p}	3
Power Supply Input Current	I _{LCD-MOSAIC}	-	998	1134	mA	1
	I _{LCD-BLACK}	-	1139	1294	mA	2
	I _{LCD-L80}	-	920	1045	mA	2
	I _{LCD-green}	-	1190	1345	mA	2
Power Consumption	P _{LCD-MOSAIC}		5.0	5.67	Watt	1
	P _{LCD-BLACK}		5.70	6.47		
	P _{LCD-L80}		4.6	5.23		
	P _{LCD-green}	-	5.96	6.73		
Inrush current	I _{RUSH}	-	-	3.5	A	4

Note :

1. The specified current and power consumption are under the $V_{LCD}=5.0V$, $25 \pm 2^{\circ}C$, $f_V=60Hz$ condition whereas specified patterns are displayed and f_V is the frame frequency.
2. The current is specified at the maximum current pattern and L80.
3. Permissive power ripple should be measured under $VCC=5.0V$, $25^{\circ}C$, f_V (frame frequency)=75Hz condition and At that time, we recommend the bandwidth configuration of oscilloscope is to be under 20MHz.
4. The duration of rush current is about 5ms and rising time of power Input is 500us $\pm$ 20%.

FIG.3 pattern for Electrical characteristics

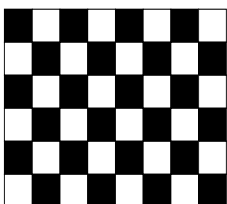
power consumption

power input ripple

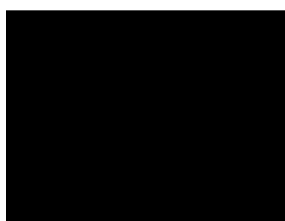
Energy star 5.0

Max current

White : 255Gray
Black : 0Gray

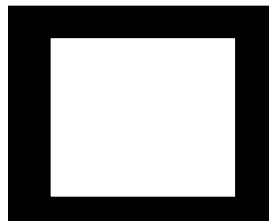


Mosaic Pattern

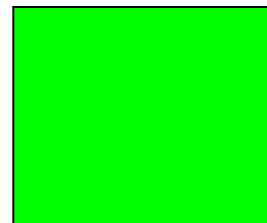


Full Black

White : 255Gray (64%)
Black : 0Gray (36%)



L80



Full Green

Product Specification

Table 3. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Values			Unit	Notes
		Min.	Typ.	Max.		
LED String Current	Is	-	110	125	mA	1,2,5
LED String Voltage	Vs	41.3	44.1	46.9	V	1,5
Power Consumption	PBar	-	9.7	10.3	Watt	1,2,4
LED Life Time	LED_LT	30,000	-	-	Hrs	3

Notes) The LED Bar consists of 28 LED packages, 2 strings (parallel) x 14 packages (serial)

LED driver design guide

: The design of the LED driver must have specifications for the LED in LCD Assembly.

The performance of the LED in LCM, for example life time or brightness, is extremely influenced by the characteristics of the LED driver.

So all the parameters of an LED driver should be carefully designed and output current should be Constant current control.

Please control feedback current of each string individually to compensate the current variation among the strings of LEDs.

When you design or order the LED driver, please make sure unwanted lighting caused by the mismatch of the LED and the LED driver (no lighting, flicker, etc) never occurs.

When you confirm it, the LCD module should be operated in the same condition as installed in your instrument.

1. Specified values are for a single LED bar.
2. The specified current is defined as the input current for a single LED string with 100% duty cycle.
3. The LED life time is defined as the time when brightness of LED packages become 50% or less than the initial value under the conditions at $T_a = 25 \pm 2^\circ\text{C}$ and LED string current is typical value.
4. The power consumption shown above does not include loss of external driver.
The typical power consumption is calculated as $P_{\text{Bar}} = V_s(\text{Typ.}) \times I_s(\text{Typ.}) \times \text{No. of strings}$.
The maximum power consumption is calculated as $P_{\text{Bar}} = V_s(\text{Max.}) \times I_s(\text{Typ.}) \times \text{No. of strings}$.
5. LED operating conditions are must not exceed Max. ratings.

Product Specification

3-2. Interface connections

3-2-1. LCD Module

LCD connector(CN1) : GT103-30S-HF15-E2500 (LSM) , IS100-L300-C23 (UJU)

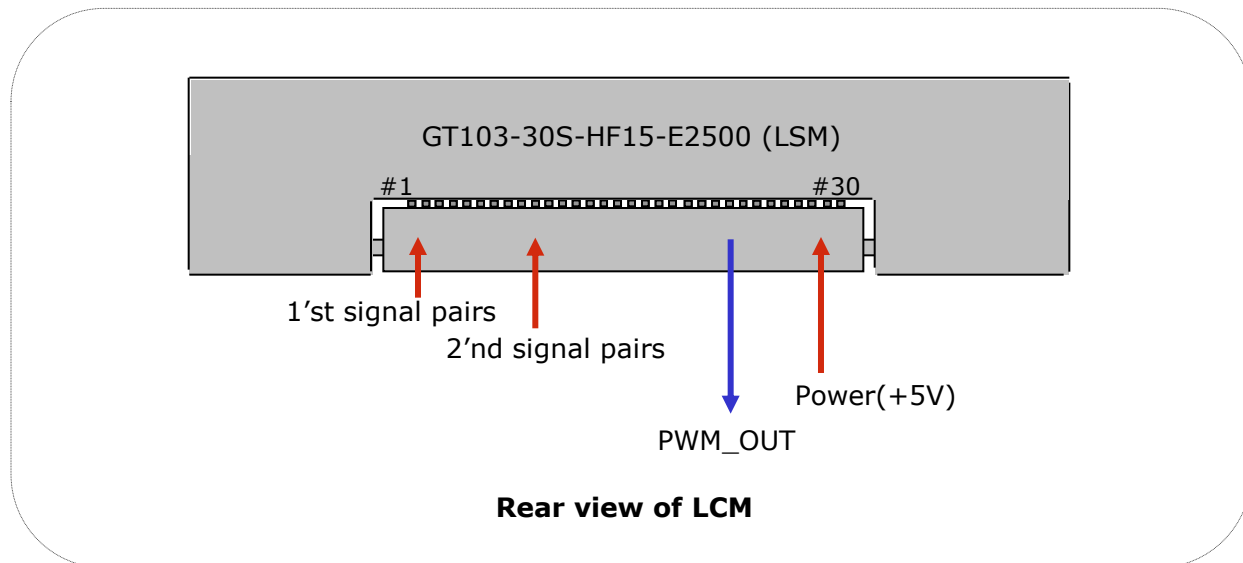
Mating connector : FI-X30H and FI-X30HL (JAE) or Equivalent

Table 4. Module connector(CN1) pin configuration

Pin No	Symbol	Description
1	RX00-	Minus signal of 1st channel 0 (LVDS)
2	RX00+	Plus signal of 1st channel 0 (LVDS)
3	RX01-	Minus signal of 1st channel 1 (LVDS)
4	RX01+	Plus signal of 1st channel 1 (LVDS)
5	RX02-	Minus signal of 1st channel 2 (LVDS)
6	RX02+	Plus signal of 1st channel 2 (LVDS)
7	GND	Ground (AGP)
8	RXOC-	Minus signal of 1st clock channel (LVDS)
9	RXOC+	Plus signal of 1st clock channel (LVDS)
10	RX03-	Minus signal of 1st channel 3 (LVDS)
11	RX03+	Plus signal of 1st channel 3 (LVDS)
12	RXE0-	Minus signal of 2nd channel 0 (LVDS)
13	RXE0+	Plus signal of 2nd channel 0 (LVDS)
14	GND	Ground
15	RXE1-	Minus signal of 2nd channel 1 (LVDS)
16	RXE1+	Plus signal of 2nd channel 1 (LVDS)
17	GND	Ground
18	RXE2-	Minus signal of 2nd channel 2 (LVDS)
19	RXE2+	Plus signal of 2nd channel 2 (LVDS)
20	RXEC-	Minus signal of 2nd clock channel (LVDS)
21	RXEC+	Plus signal of 2nd clock channel (LVDS)
22	RXE3-	Minus signal of 2nd channel 3 (LVDS)
23	RXE3+	Plus signal of 2nd channel 3 (LVDS)
24	GND	Ground
25	NC	No Connection (For LCD internal use only.)
26	NC	No Connection (For LCD internal use only.)
27	PWM_OUT	Reference signal for LED Driver control
28	VLCD	Power Supply (5.0V)
29	VLCD	Power Supply (5.0V)
30	VLCD	Power Supply (5.0V)

Product Specification

FIG. 4 Connector diagram



Note:

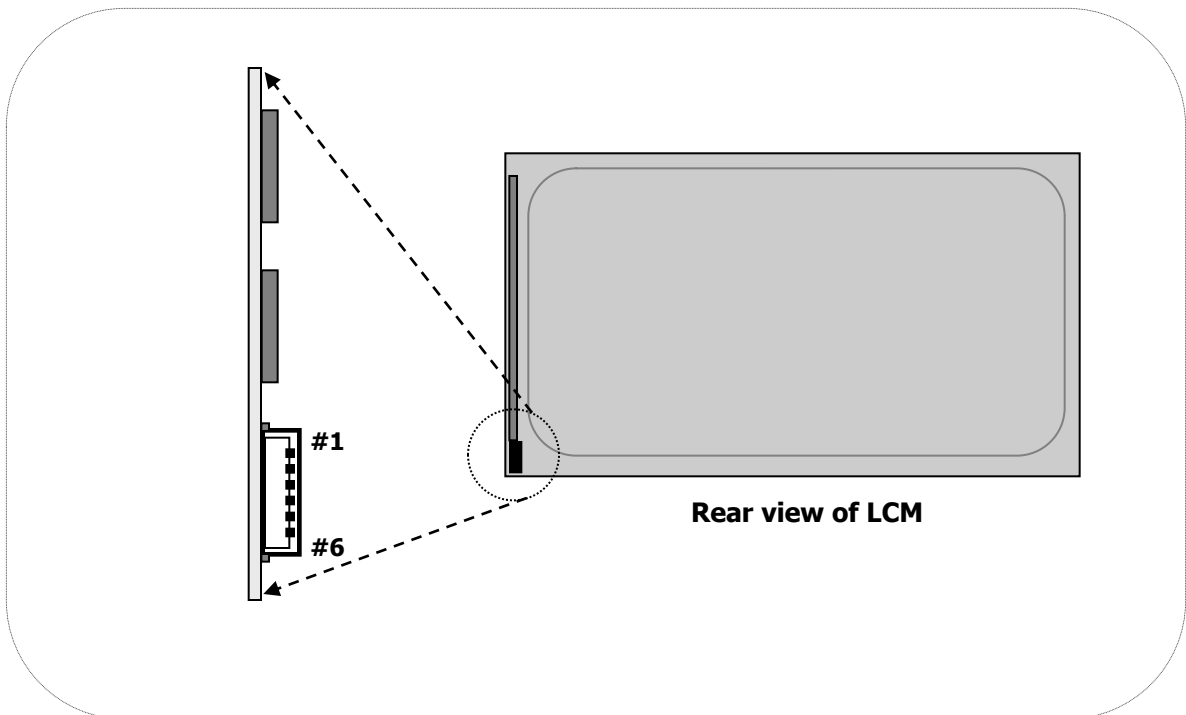
1. NC: No Connection.
2. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
3. All V_{LCD} (power input) pins should be connected together.
4. Input Level of LVDS signal is based on the IEA 664 Standard.
5. PWM_OUT is a reference signal for LED Driver control.
This PWM signal is synchronized with vertical frequency.
Its frequency is 6 times of vertical frequency, and its duty ratio is 50%.
If the system don't use this pin, do not connect.

Product Specification

3-2-2. BACKLIGHT CONNECTOR PIN CONFIGURATION(CN2)

The LED interface connector is a model SM06B-SHJH(HF) manufactured by JST.
The mating connector is a SHJP-06V-S(HF) or Equivalent.
The pin configuration for the connector is shown in the table below.

Pin	Symbol	Description
1	FB1	Channel1 Current Feedback
2	NC	NC
3	VLED	LED Power Supply
4	VLED	LED Power Supply
5	NC	NC
6	FB2	Channel2 Current Feedback

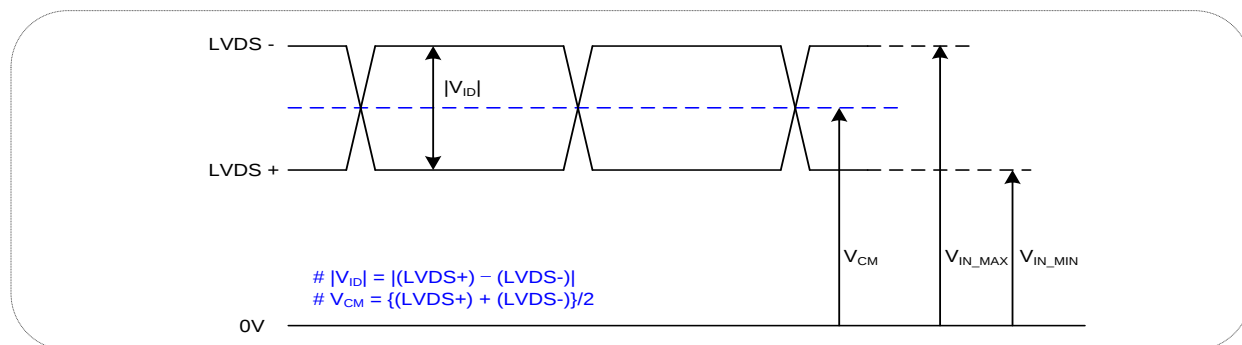


[Figure 5] Backlight connector view

Product Specification

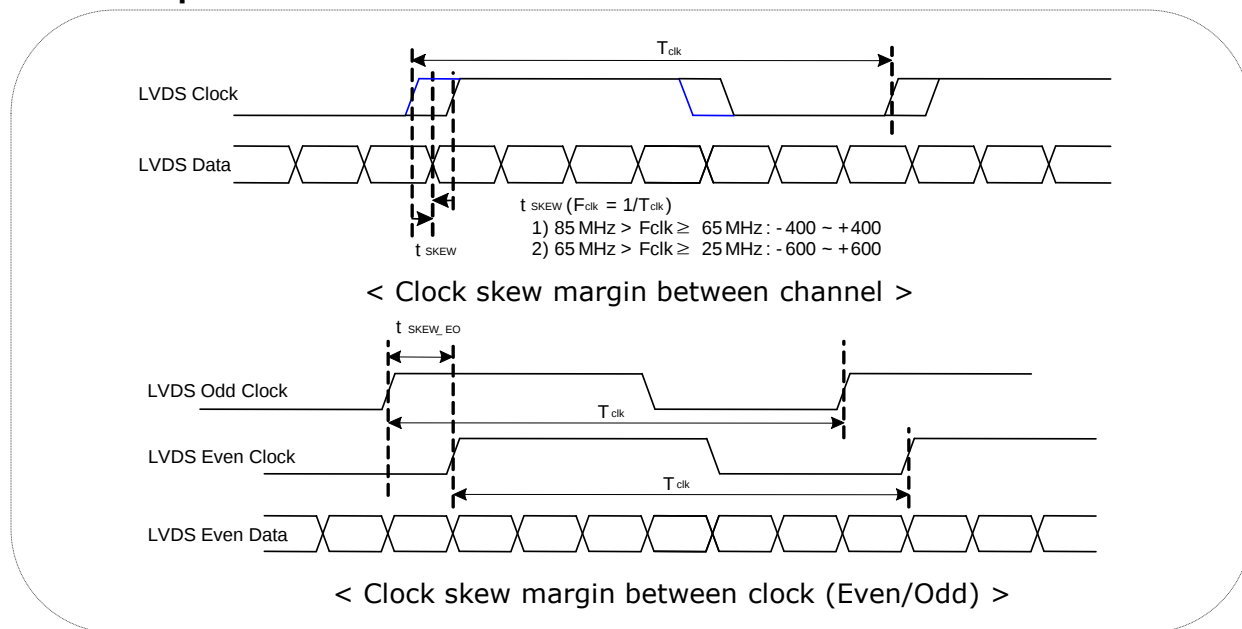
3-3. LVDS characteristics

3-3-1. DC Specification



Description	Sym.	Min	Max	Unit	Notes
LVDS Differential Voltage	$ V_{ID} $	200	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.3	1.8	V	-

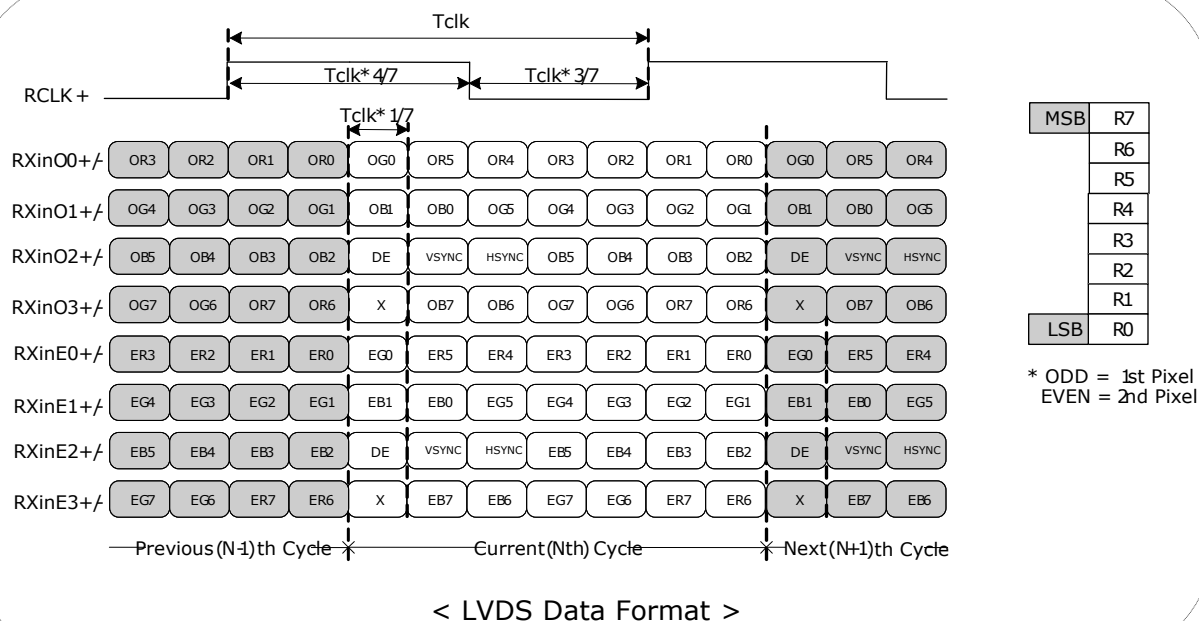
3-3-2. AC Specification



Description	Sym.	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 300	+ 300	ps	$90\text{MHz} > F_{clk} \geq 85\text{MHz}$
	t_{SKEW}	- 400	+ 400	ps	$85\text{MHz} > F_{clk} \geq 65\text{MHz}$
	t_{SKEW}	- 600	+ 600	ps	$65\text{MHz} > F_{clk} \geq 30\text{MHz}$
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-

Product Specification

3-3-3. LVDS Data format



Product Specification

Table 6. Required signal assignment for Flat Link(NS:DS90CF383) transmitter

Pin #	Pin Name	Require Signal	Pin #	Pin Name	Require Signal
1	VCC	Power Supply for TTL Input	29	GND	Ground pin for TTL
2	D5	TTL Input (R7)	30	D26	TTL Input (DE)
3	D6	TTL Input (R5)	31	T _x CLKIN	TTL Level clock Input
4	D7	TTL Input (G0)	32	PWR DWN	Power Down Input
5	GND	Ground pin for TTL	33	PLL GND	Ground pin for PLL
6	D8	TTL Input (G1)	34	PLL VCC	Power Supply for PLL
7	D9	TTL Input (G2)	35	PLL GND	Ground pin for PLL
8	D10	TTL Input (G6)	36	LVDS GND	Ground pin for LVDS
9	VCC	Power Supply for TTL Input	37	T _x OUT3 +	Positive LVDS differential data output 3
10	D11	TTL Input (G7)	38	T _x OUT3 –	Negative LVDS differential data output 3
11	D12	TTL Input (G3)	39	T _x CLKOUT +	Positive LVDS differential clock output
12	D13	TTL Input (G4)	40	T _x CLKOUT –	Negative LVDS differential clock output
13	GND	Ground pin for TTL	41	T _x OUT2 +	Positive LVDS differential data output 2
14	D14	TTL Input (G5)	42	T _x OUT2 –	Negative LVDS differential data output 2
15	D15	TTL Input (B0)	43	LVDS GND	Ground pin for LVDS
16	D16	TTL Input (B6)	44	LVDS VCC	Power Supply for LVDS
17	VCC	Power Supply for TTL Input	45	T _x OUT1 +	Positive LVDS differential data output 1
18	D17	TTL Input (B7)	46	T _x OUT1 –	Negative LVDS differential data output 1
19	D18	TTL Input (B1)	47	T _x OUT0 +	Positive LVDS differential data output 0
20	D19	TTL Input (B2)	48	T _x OUT0 –	Negative LVDS differential data output 0
21	GND	Ground pin for TTL Input	49	LVDS GND	Ground pin for LVDS
22	D20	TTL Input (B3)	50	D27	TTL Input (R6)
23	D21	TTL Input (B4)	51	D0	TTL Input (R0)
24	D22	TTL Input (B5)	52	D1	TTL Input (R1)
25	D23	TTL Input (RSVD)	53	GND	Ground pin for TTL
26	VCC	Power Supply for TTL Input	54	D2	TTL Input (R2)
27	D24	TTL Input (HSYNC)	55	D3	TTL Input (R3)
28	D25	TTL Input (VSYNC)	56	D4	TTL Input (R4)

Notes : Refer to LVDS Transmitter Data Sheet for detail descriptions.

Product Specification

3-4. Signal timing specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

Table 7. Timing table

Parameter		Symbol	Min.	Typ.	Max.	Unit	Notes
D_{CLK}	Period	t_{CLK}	11.11	13.89	17.5	ns	Pixel frequency : Typ.144MHz
	Frequency	f_{CLK}	57	72	90	MHz	
Horizontal	Horizontal Valid	t_{HV}	960	960	960	t_{CLK}	
	H Period Total	t_{HP}	1024	1088	1120		
	Hsync Frequency	f_H	64	66	83	kHz	
Vertical	Vertical Valid	t_{VV}	1080	1080	1080	t_{HP}	
	V Period Total	t_{VP}	1090	1100	1160		
	Vsync Frequency	f_V	48	60	75	Hz	

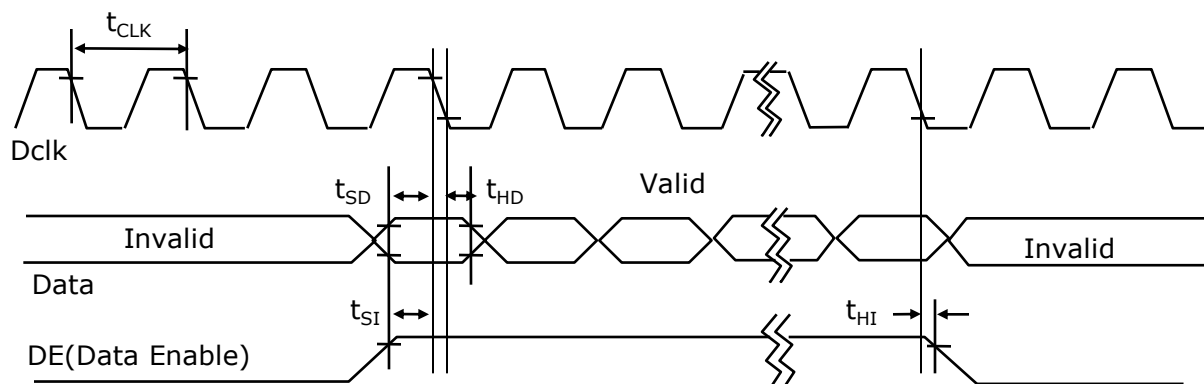
Note:

1. DE Only mode operation. The input of Hsync & Vsync signal does not have an effect on LCD normal operation.
2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
3. Horizontal period should be even.

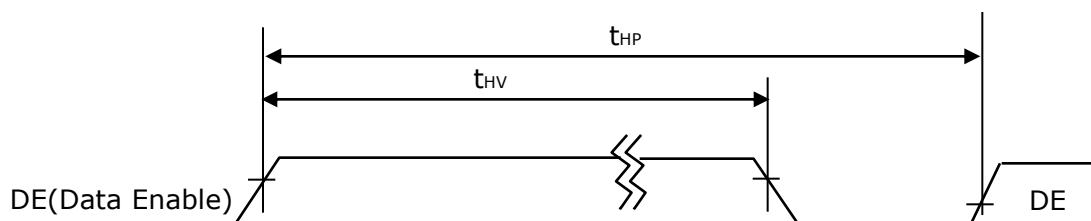
Product Specification

3-5. Signal timing waveforms

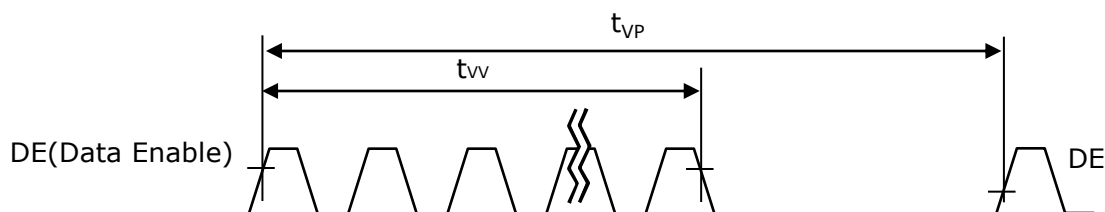
1. DCLK, DE, DATA waveforms



2. Horizontal waveform



3. Vertical waveform



Product Specification

3-6. Color input data reference

The brightness of each primary color (red, green and blue) is based on the 8bit gray scale data input for the color, the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 8. Color data reference

Color		Input Color Data																							
		Red								Green								Blue							
		MSB				LSB				MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Red(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(002)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255) Bright	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Green	Green(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255) Bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Blue	Blue(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255) Bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Product Specification

3-7. Power sequence

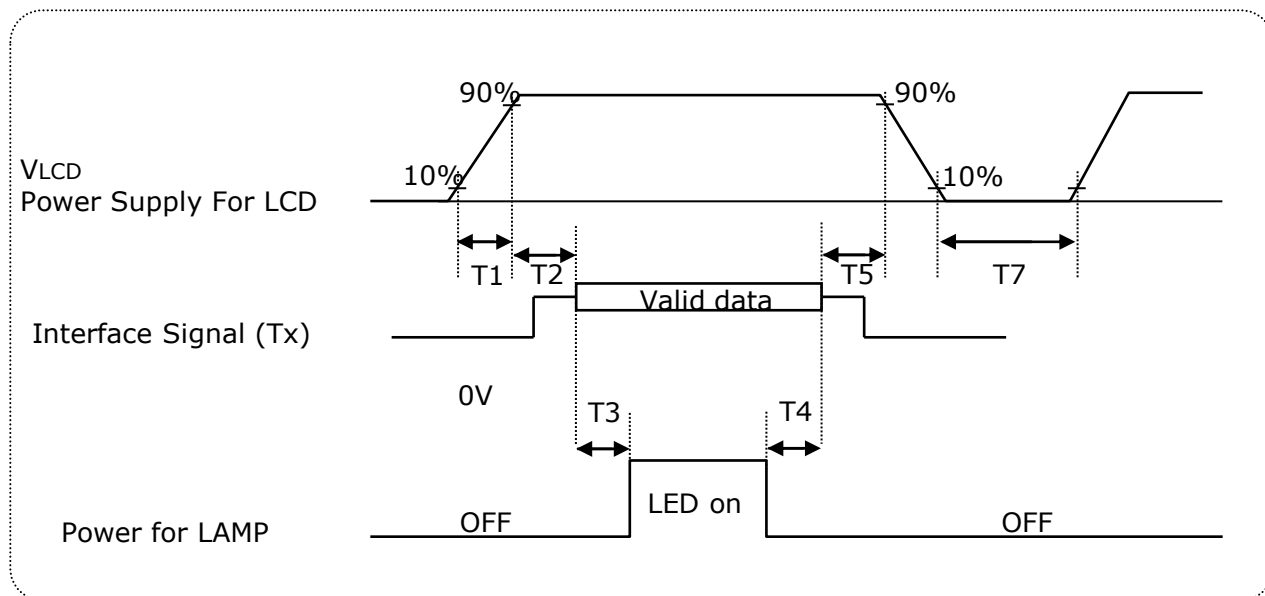


Table 9. Power sequence

Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0.01	-	50	ms
T3	500	-	-	ms
T4	200	-	-	ms
T5	0.01	-	50	ms
T7	1000	-	-	ms

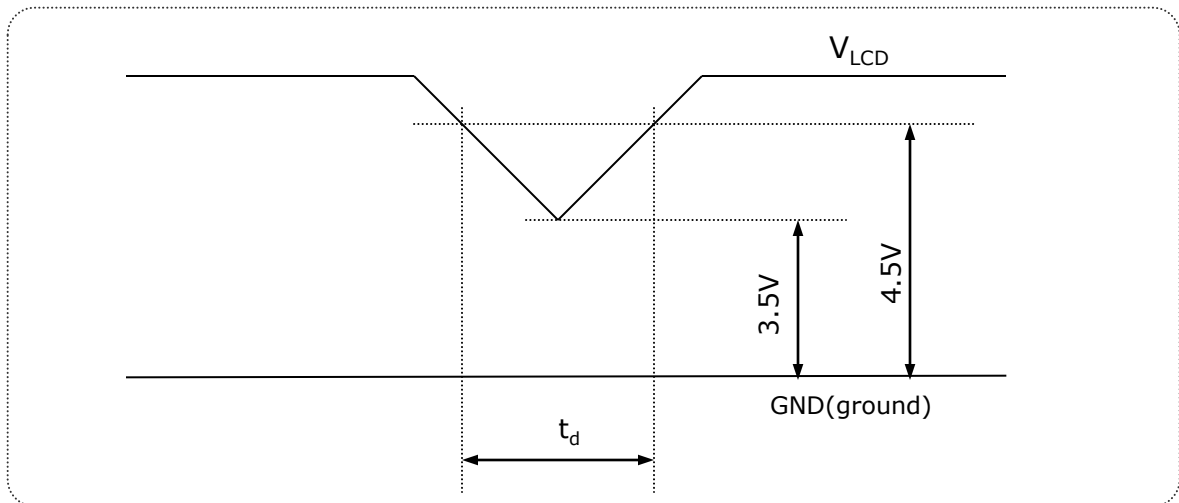
Notes :

1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
3. LED power must be turn on after power supply for LCD an interface signal are valid.

Product Specification

3-8. V_{LCD} Power dip condition

FIG. 6 Power dip condition



1) Dip condition

$$3.5V \leq V_{LCD} < 4.5V, \quad t_d \leq 20ms$$

2) $V_{LCD} < 3.5V$

V_{LCD} -dip conditions should also follow the Power On/Off conditions for supply voltage.

Product Specification

4. Optical specification

Optical characteristics are determined after the unit has been 'ON' for 30 minutes in a dark environment at 25°C.

Table 10. Optical characteristics

Ta= 25°C, V_{LCD}=5.0V, f_v=60Hz f_{CLK}=72.0MHz, Is=110mA

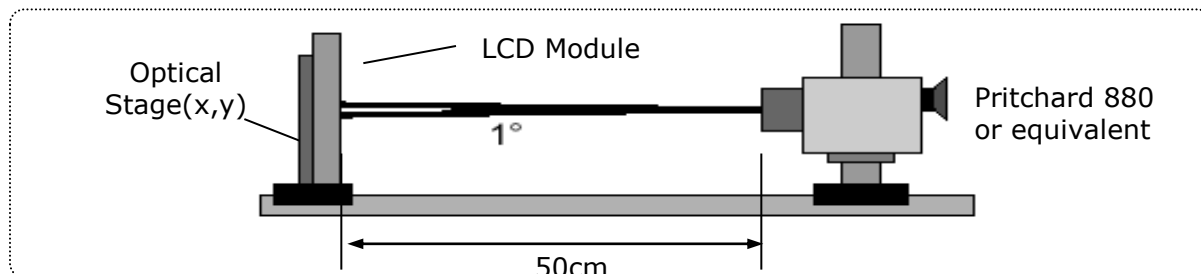
Parameter		Symbol		Values			Units	Notes
				Min	Typ	Max		
Contrast Ratio		CR		400	600	-		1 (PR-880)
Surface Luminance, white		L _{WH}		160	200	-	cd/m ²	2 (PR-880)
Surface Luminance, Black		L _{BL}		-	-	0.6	cd/m ²	2 (PR-880)
Luminance Variation		δ _{WHITE}	9P	75	-	-	%	3 (PR-880)
Response Time	Rise Time	Tr _R		-	1.3	2.6	ms	4 (RD-80S)
	Decay Time	Tr _D		-	3.7	7.4	ms	
Color Coordinates [CIE1931]	RED	Rx		Typ -0.03	0.637	Typ +0.03		(PR-650)
		Ry			0.330			
	GREEN	Gx			0.310			
		Gy			0.620			
	BLUE	Bx			0.153			
		By			0.067			
	WHITE	Wx			0.313			
		Wy			0.329			
Viewing Angle (CR>10)								
	x axis, right(φ=0°)		θr	40	45		Degree	
	x axis, left (φ=180°)		θl	40	45			
	y axis, up (φ=90°)		θu	15	20			
	y axis, down (φ=270°)		θd	35	45			
Crosstalk						1.5	%	6 (PR-880)

Product Specification

The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0° .

FIG. 7 presents additional information concerning the measurement equipment and method.

FIG. 7 Optical characteristic measurement equipment and method



Notes :

1. Contrast ratio(CR) is defined mathematically as :It is measured at center point(1)

$$\text{Contrast ratio} = \frac{\text{Surface luminance with all white pixels}}{\text{Surface luminance with all black pixels}}$$

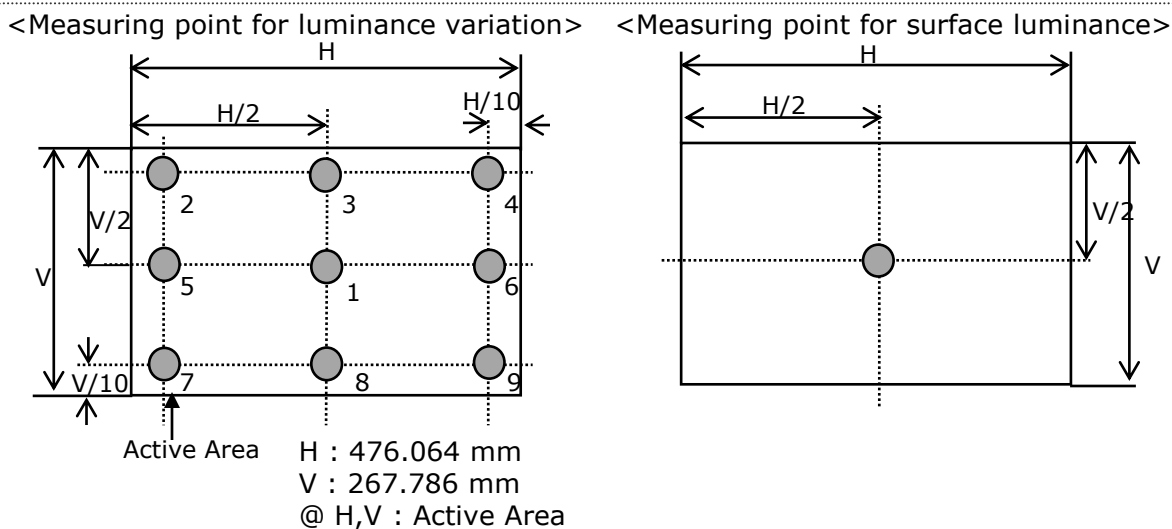
2. Surface luminance is the luminance value at center 1 point(1) across the LCD surface 50cm from the surface with all pixels displaying white.
For more information see FIG 8.

3. The variation in surface luminance , δ_{WHITE} is defined as

$$\delta_{\text{WHITE}} = \frac{\text{Minimum (P1,P2P9)}}{\text{Maximum (P1,P2P9)}} * 100$$

For more information see Figure 8.

FIG. 8 Luminance measuring point



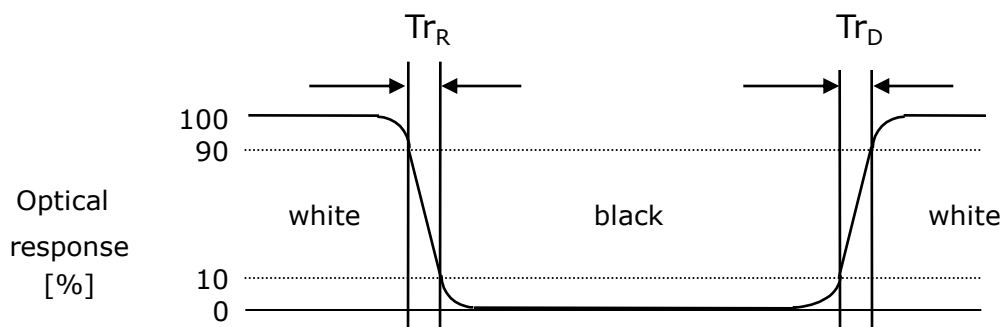
Product Specification

Notes :

- Response time is the time required for the display to transition from black to white (Decay Time, Tr_D) and from white to black (Rise Time, Tr_R)
The sampling rate is 2,500 sample/sec. For additional information see FIG. 9.

The response time is defined as the following figure and shall be measured by switching the input signal for each gray to gray.

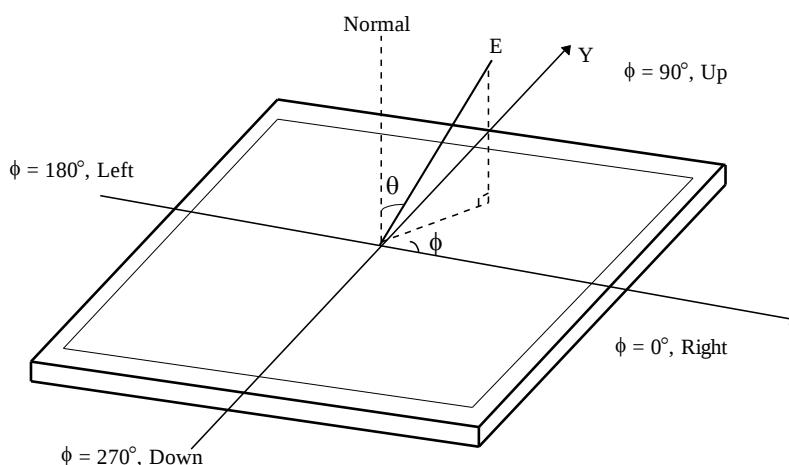
FIG. 9 Response time (measurement equipment : RD-80S)



- Viewing angle is the angle at which the contrast ratio is greater than 10 or 5. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG. 10 .

FIG. 10 Viewing angle

<Dimension of viewing angle range>



Product Specification

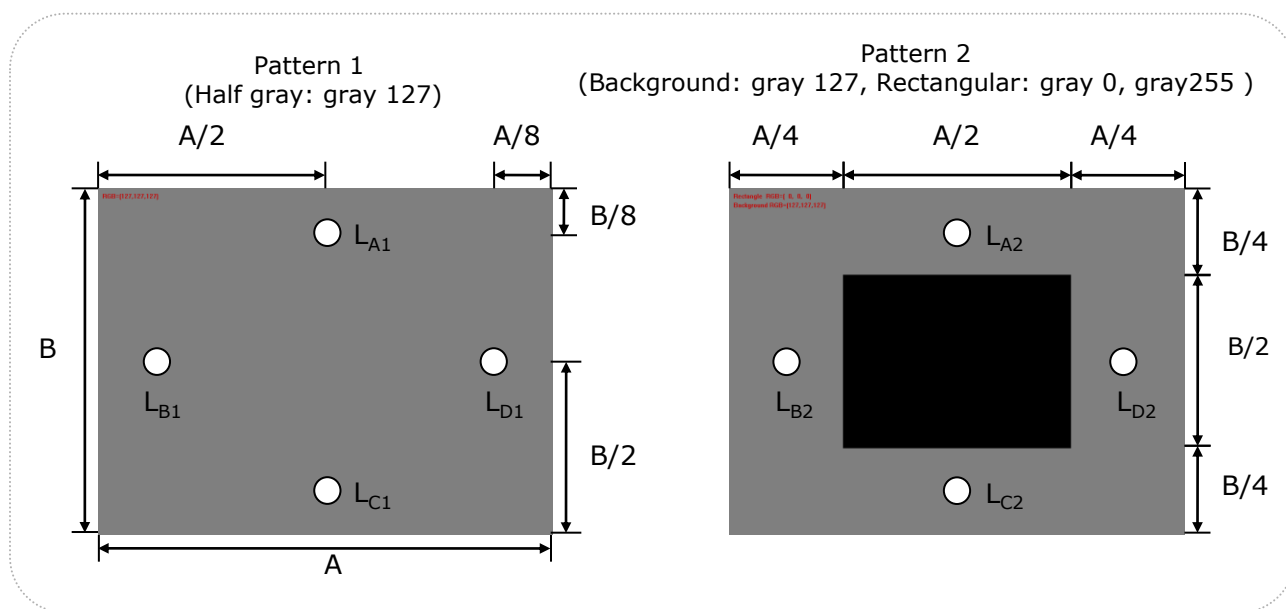
Notes :

6. Crosstalk is defined as

The equation of crosstalk : $(|L_{A[or C]2} - L_{A[or C]1}| / L_{A[or C]1}) \times 100(\%)$ [Vertical],
 $(|L_{B[or D]2} - L_{B[or D]1}| / L_{B[or D]1}) \times 100(\%)$ [Horizontal]

For more information see Figure 11.

FIG. 11 Crosstalk measuring point



Product Specification

5. Mechanical characteristics

The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

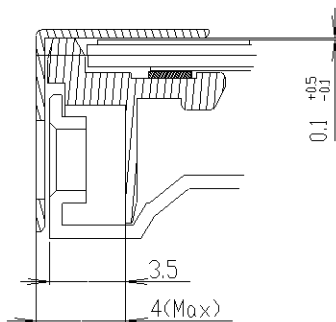
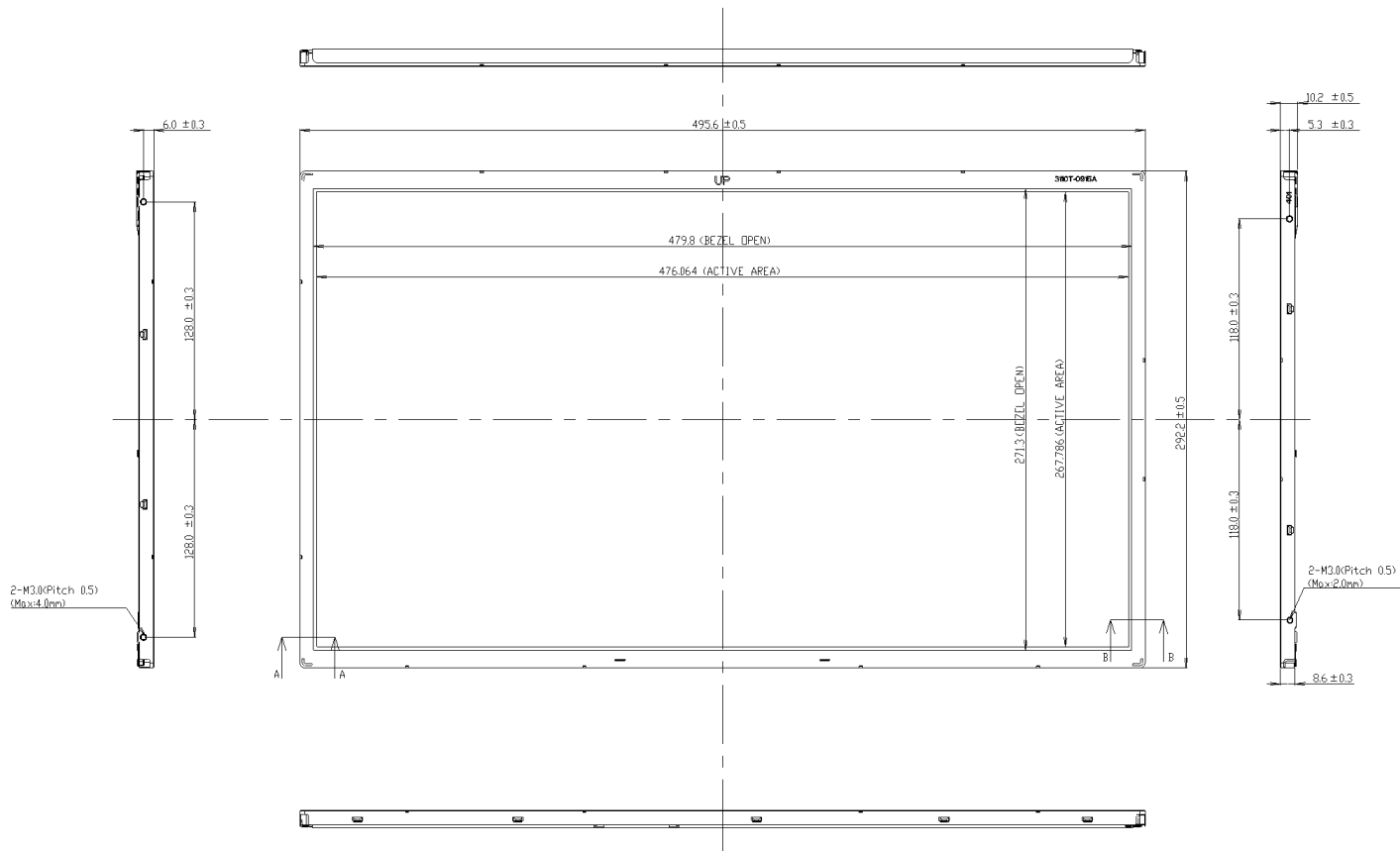
Table 11. Mechanical characteristics

Outline dimension	Horizontal	495.6 mm
	Vertical	292.2 mm
	Depth	10.2 mm
Bezel area	Horizontal	479.8 mm
	Vertical	271.3 mm
Active display area	Horizontal	476.064 mm
	Vertical	267.786 mm
Weight	1,720g (Typ.), 1810g (Max)	
Surface treatment	Hard coating(3H) Anti-glare treatment of the front polarizer	

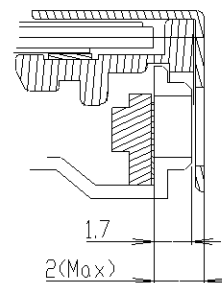
Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

Product Specification

<FRONT VIEW>



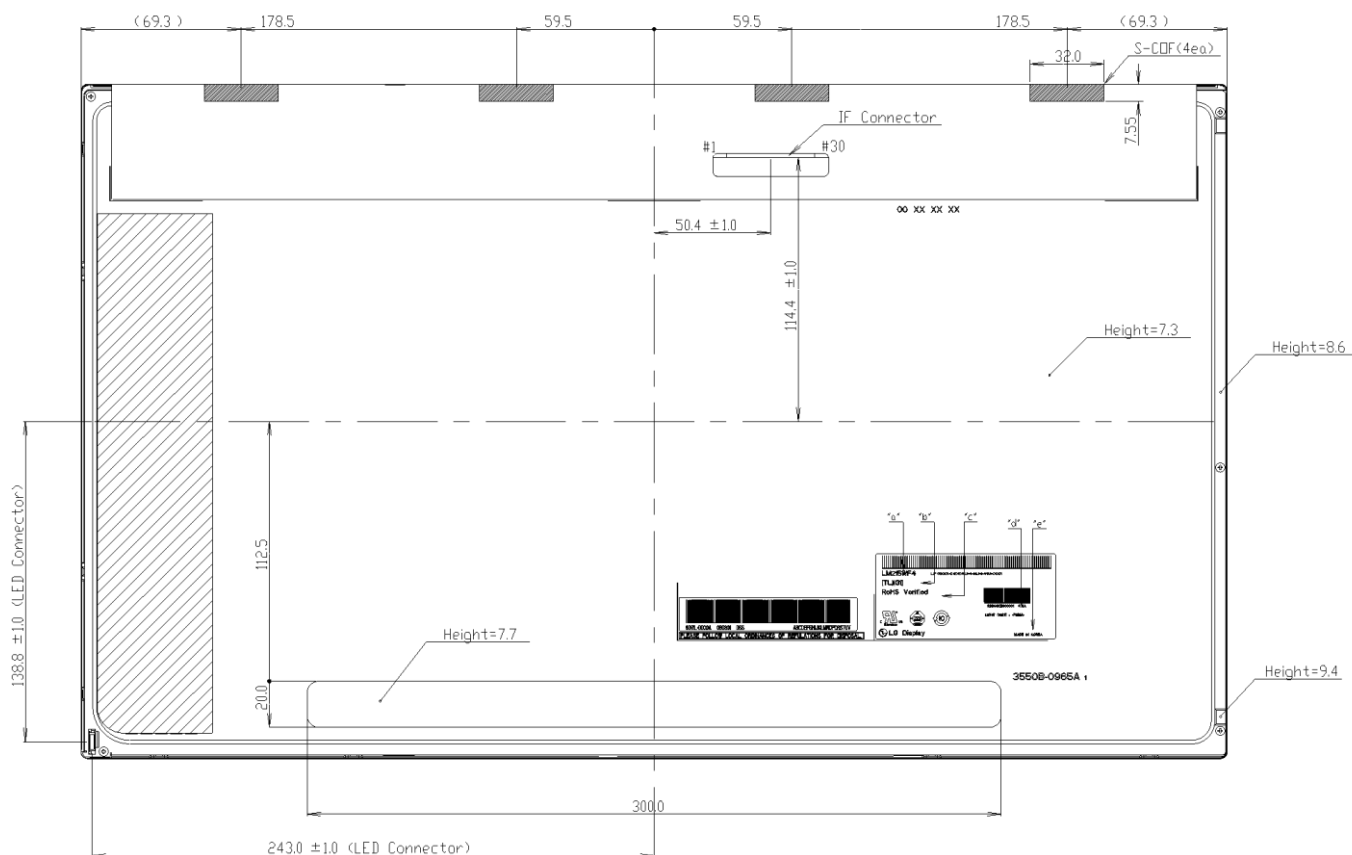
SECTION A-A
SCALE 3/1



SECTION B-B
SCALE 3/1

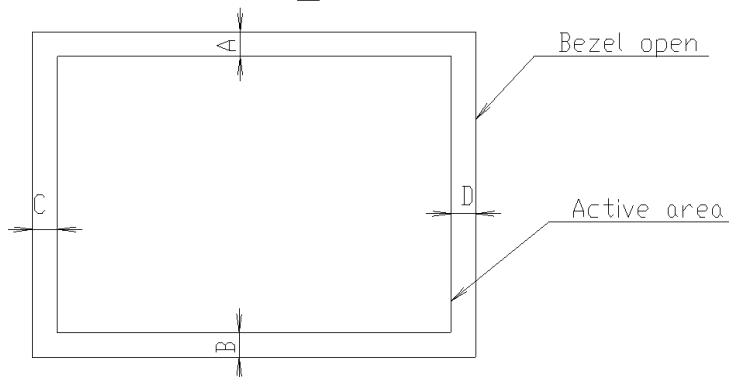
Product Specification

<REAR VIEW>



NOTES

1. I/F Connector Specification : GT103-30S-HF15-E2500 (LGM)
2. LED connector specification: JST, SM06B-SHJH(HF)
3. Torque of user hole : 3.0~4.0 kgf-cm
4. Tilt and partial disposition tolerance of display area as following
 - (1) Y-Direction : IA-BI ≤ 1.0
 - (2) X-Direction : IC-DI ≤ 1.0



5. Unspecified tolerances to be ±0.5mm
6. The CDF area is weak & sensitive, so please don't press the CDF area

Product Specification

6. Reliability

Table 12. Environment test conditions

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240hrs
2	Low temperature storage test	Ta= -20°C 240hrs
3	High temperature operation test	Ta= 50°C 50%RH 240hrs
4	Low temperature operation test	Ta= 0°C 240hrs
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0GRMS Bandwidth : 10-300Hz Duration : X,Y,Z, 20 min One time each direction
6	Shock test (non-operating)	Shock level : 120G Waveform : half sine wave, 2msec Direction : $\pm X$, $\pm Y$, $\pm Z$ One time each direction
7	Altitude operating storage / shipment	0 - 16,400 feet(5,000m) 0 - 40,000 feet(12,192m)

{ Result evaluation criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Product Specification

7. International Standards

7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electrotechnical Standardization (CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
(Including report of IEC60825-1:2001 clause 8 and clause 9)

Notes

1. Laser (LED Backlight) Information

Class 1M LED Product IEC60825-1 : 2001 Embedded LED Power (Class1M)

2. Caution

: LED inside.

Class 1M laser (LEDs) radiation when open.
Do not open while operating.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz."
American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment – Radio disturbance characteristics – Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment – Radio disturbance characteristics – Limits and method of measurement."
International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

Product Specification

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)
E : MONTH

D : YEAR
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing form

a) Package quantity in one box : 12 pcs (2 modules are packed in one AL bag.)

b) Box size : 365mm X 315mm X 578mm

Product Specification**9. Precautions**

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) You must mount a module using holes arranged in left sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the Module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.
(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes higher.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can not be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw (if not, it causes metal foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.

Product Specification**9-3. Electrostatic discharge control**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for strong light exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. Handling precautions for protection film

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.